

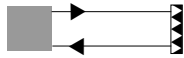
# Series M1

## Short and sweet – the metric M18, a highlight among many



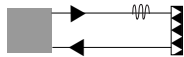
up to 35 m

Through-beam sensors M1S/M1E



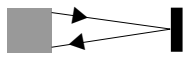
up to 6,2 m

Retro-reflective sensors M1R



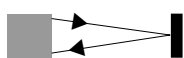
up to 5,4 m

Retro-reflective sensors  
with polarizing filters M1P and M1C



up to 55 cm

Diffuse-reflective sensors M1T



10 cm

Diffuse-reflective sensors  
with background rejection M1H



### High functionality

#### Diverse operating principles

ELESTA's M1 sensors are available as through-beam sensors, retro-reflective sensors with and without polarizing filters, diffuse-reflective sensors, as well as retro-reflective sensors for transparent objects. Additionally, diffuse-reflective sensors with background rejection are available.

#### Light reserve warning indicator

All of the sensors in the M1 series contain a *light-reserve warning indicator* (blinking function indicator) for controlling dirt build-up on the lenses and as an *alignment aid*.

#### High switching frequency

All M1 sensors have a 1000 Hz switching frequency, allowing for the reliable detection of even fast moving objects.

#### Low power consumption

The M1 sensors distinguish themselves with an extremely small power consumption of less than 15 mA.

#### Test input

The M1 through-beam sensors are available standard with *test input*, for confirming that the sensor is operating properly.

### Simple installation and operation

#### Unique angle optics

The diameter of the right angle optics head is no greater than that of the sensor housing. Therefore, the right angle optics sensors are very easy to bore mount. These sensors are optionally available with an extended stainless steel case for protection of the right angle optic head.



#### Various connection versions

All M1 sensors are available standard with a 4 wire 2 m cable or a 4 pin M12 connector.

#### User friendly adjustment button with integrated function indicator

The optical range of each M1 sensor can be adjusted to meet the specific application. The range is comfortably adjusted with a Nr. 2 screwdriver on a robust range adjustment button. The function indicator is integrated in the adjustment button and is visible over a wide angle even under bright ambient light conditions.



### Reliable for the highest demands

#### Robust construction with IP 67 sealing

The M1 photoelectric sensors are built with a polyamide 12 or stainless steel housing, and are protected against water and dust. The sensors meet the *sealing* requirements of IP 67.

#### EMC-tested

The M1 sensors are tested according to IEC 801, EN50081-1 and EN50082-2. This assures trouble free use even in high electromagnetically contaminated environments.

#### High ambient light rejection

Thanks to pulse modulation and a multilevel disturbance rejection, the M1 sensors are extremely insensitive to foreign light sources.

#### Reverse polarity protection

All of the M1 sensor's electrical connections are protected against reverse wiring.

#### Short-circuit protection

The M1 sensor's transistor outputs are electronically protected against short circuit.

#### Power-up output suppression

During power-up the outputs of the M1 sensors are blocked for typically 30 msec.

#### Glass-protected optics

As an option, the M1 sensors are available with a glass window to protect the optics against aggressive chemicals and mechanical damage (scratching).

**Designation code**

M1 X XXX XXX XXX

Housing
: Polyamid
M: Stainless steel
S: Stainless steel (protected angle optic head)

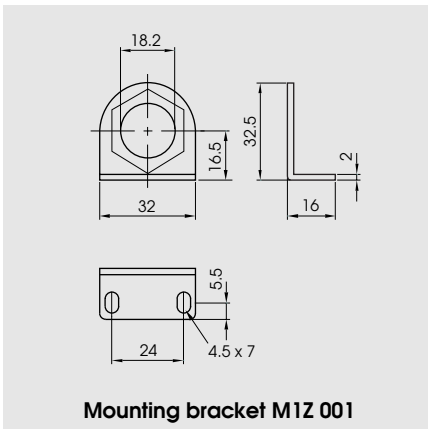
Principle	Supply	Outputs	Connection	Electr. option	Light	Range
C: Retro-reflective for transparent objects E: Through-beam receiver H: Diffuse-reflective with background rejection P: Retro-reflective with polarizing filters R: Retro-reflective S: Through-beam emitter T: Diffuse-reflective Z: Accessory	1: 10-30 VDC	KA: No output NA: NPN <i>light- and dark-on</i> PA: PNP <i>light- and dark-on</i>	1: Cable 2 m 4: Connector M12	00: Range adjustable 01: Range adjustable, <i>test input</i> 40: Range not adjustable 41: Range not adjustable, <i>test input</i>	A: Right angle optic, red I: Straight optic, infrared R: Straight optic, red W: Right angle optic, infrared	M1S/M1E: 1: 15 m 2: 10 m 3: 10 m 4: 35 m M1R/M1P/M1C: 1: 2,5 m 2: 3 m 3: 2 m 4: 2,5 m 5: 1,5 m M1T/H: 1: 10 cm 2: 20 cm 3: 40 cm 4: 55 cm 5: 5 cm 6: 10 cm

**Accessories**

**Retroreflectors:** see page 130

**Connector cables:** see page 128

**Mounting:**



# Through-beam sensors, M18 housing



- Range adjustable
- Light reserve warning indicator
- Dual transistor outputs, NPN or PNP
- 1000 Hz switching frequency
- Short-circuit protection, reverse polarity protection, and power-up output suppression
- Test input
- Connections: Straight cable, 2 meter Connector, M12
- EMC tested according to IEC 801 and EN50081-1/EN 50082-2



Product designation Plastic housing <sup>1)</sup>

Product designation Stainless steel <sup>1)</sup>

Output
Connection
Range adjustment
<b>Optical data</b> <sup>2)</sup>
Max. range
Emitter
<b>Electrical data</b> <sup>2)</sup>
Supply voltage $U_s$
Allowable ripple
Current consumption (without load)
Max. load current $I_L$
Residual voltage
Max. switching frequency
Test input: emitter on emitter off
Test input inverse: emitter on emitter off
<b>Environmental data</b>
Sealing
Temperature $T_A$ (operating and storage)
Weight Plastic/Stainless steel

Emitter				Receiver			
M1S 1KA 101 I1	M1S 1KA 401 I1	M1S 1KA 101 I4	M1S 1KA 401 I4	M1E 1NA 140 I1	M1E 1NA 440 I1	M1E 1PA 140 I1	M1E 1PA 440 I1
M1S 1KA 101 I1M	M1S 1KA 401 I1M	M1S 1KA 101 I4M	M1S 1KA 401 I4M	M1E 1NA 140 I1M	M1E 1NA 440 I1M	M1E 1PA 140 I1M	M1E 1PA 440 I1M
				NPN (light-/dark-on)		PNP (light-/dark-on)	
Cable 2 m	Connector M12	Cable 2 m	Connector M12	Cable 2 m	Connector M12	Cable 2 m	Connector M12
Yes				No			
15 m		35 m		15/35 m			
Infrared-LED, 880 nm, pulsed		Infrared-LED, 890 nm, pulsed					
10...30 VDC							
+/- 10% of $U_{sp}$							
< 25 mA				< 15 mA			
				100 mA			
				< 1,6 V			
				1000 Hz			
> 8 V or open < 1,5 V							
open or < 1,5 V > 8 V							
IP 67							
-25...+65 °C							
Connector M12: ca.15/25 g , Cable 2 m: ca. 100/110 g							

1) For product designation of sensors with options see designation code on page 23.

2) When not otherwise noted, all technical data at  $T_A = 25\text{ °C}$  and  $U_s = 24\text{ V}$ .

## Option

Versions with integrated optical apertures for the detection of small objects or for precise positioning tasks.



Slit aperture



Round aperture

Slit aperture	Range	Round aperture	Range
0.5 mm x 9 mm	2.4 m	∅ 1.0 mm	0.45 m
1.0 mm x 9 mm	4.0 m	∅ 1.5 mm	1.05 m
2.0 mm x 9 mm	6.5 m	∅ 2.0 mm	2.15 m

10...30 VDC

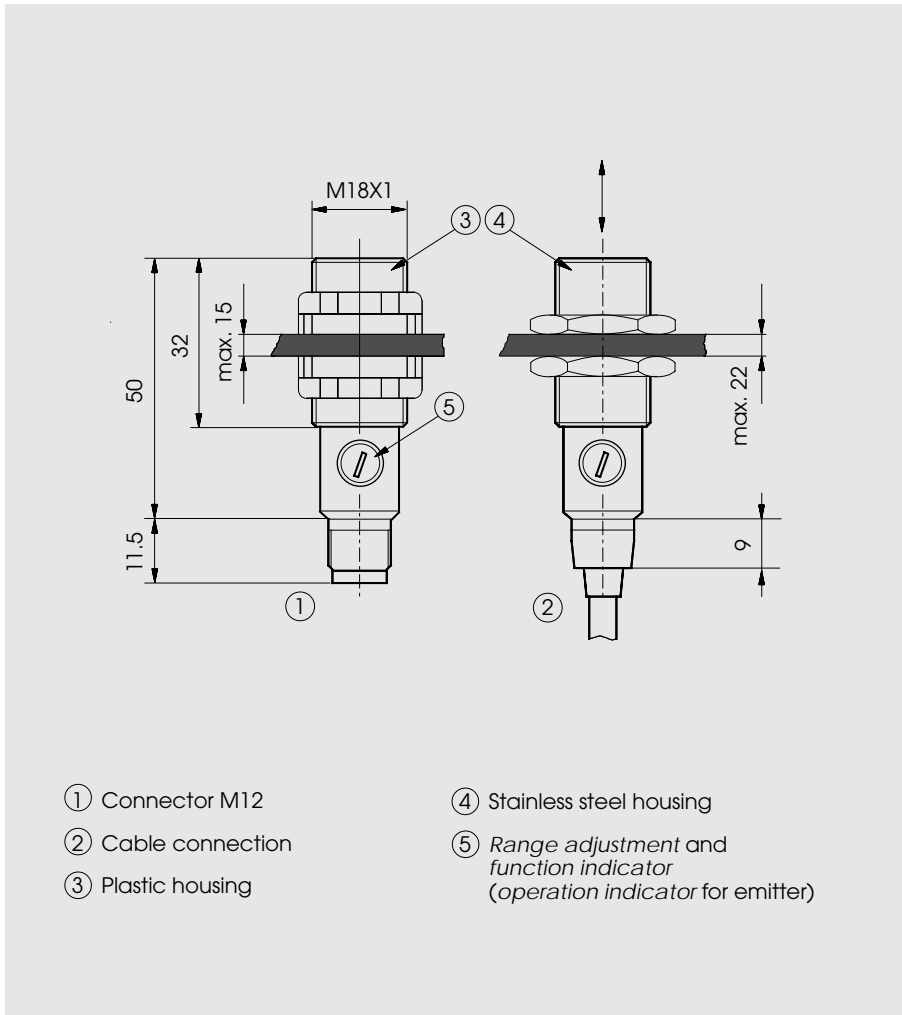
NPN / PNP  
light-on and  
dark-on output



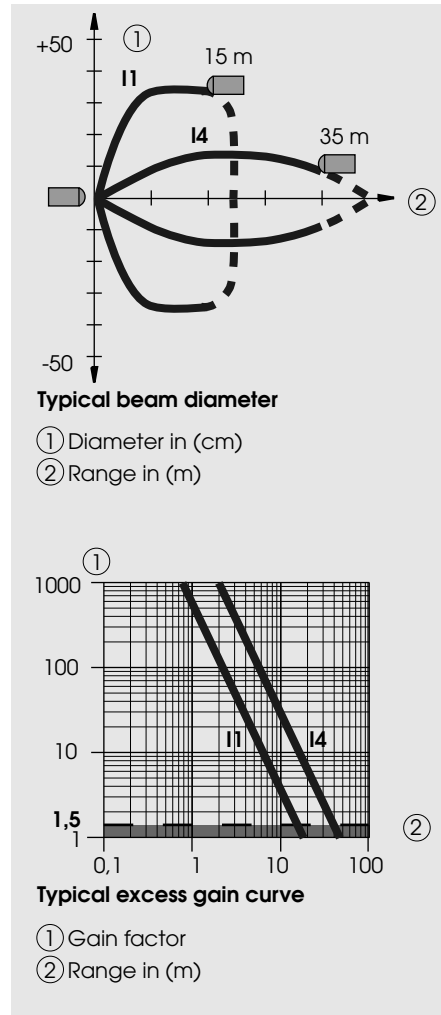
15/35 m

**M1S/M1E**

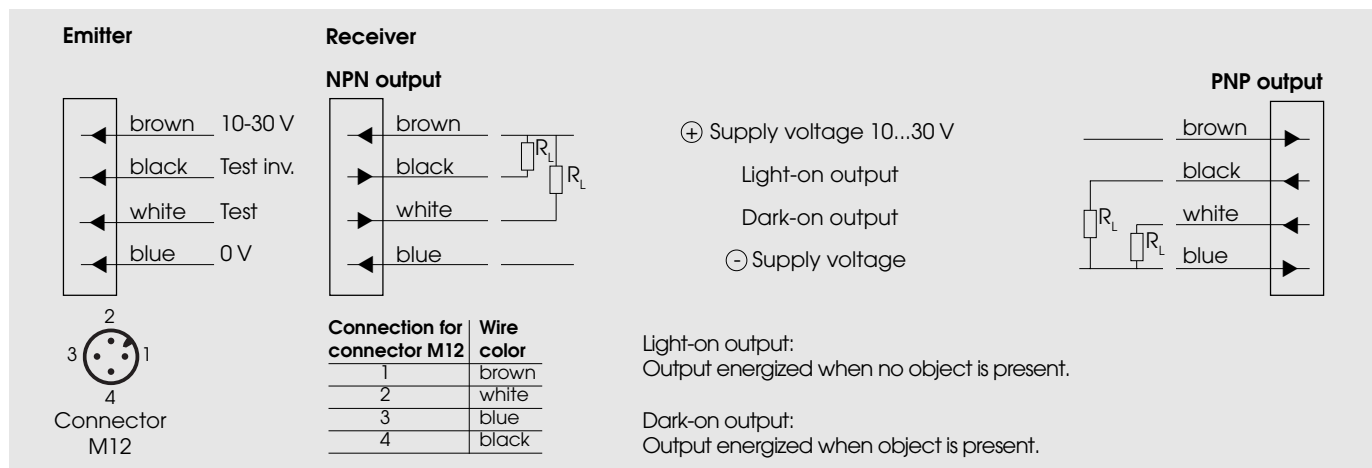
**Dimensions (50 mm, M18 x 1)**



**Optical diagrams**



**Wiring diagram**



# Through-beam sensors, right angle optics, M18 housing



- Range adjustable
- Light reserve warning indicator
- Dual transistor outputs, NPN or PNP
- 1000 Hz switching frequency
- Short-circuit protection, reverse polarity protection, and power-up output suppression
- Test input
- Extended stainless steel case for protection of angle optic head (option)
- Connections: Straight cable, 2 meter Connector, M12
- EMC tested according to IEC 801 and EN50081-1/EN 50082-2



Product designation Plastic housing <sup>1)</sup>

Product designation Stainless steel <sup>1)</sup>

Output

Connection

Range adjustment

### Optical data <sup>2)</sup>

Max. range

Emitter

### Electrical data <sup>2)</sup>

Supply voltage  $U_s$

Allowable ripple

Current consumption (without load)

Max. load current  $I_L$

Residual voltage

Max. switching frequency

Test input: emitter on  
emitter off

Test input inverse: emitter on  
emitter off

### Environmental data

Sealing

Temperature  $T_A$   
(operating and storage)

Weight Plastic/Stainless steel

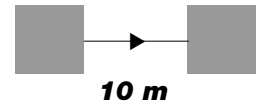
Emitter		Receiver			
M1S 1KA 101 W3	M1S 1KA 401 W3	M1E 1NA 140 W3	M1E 1NA 440 W3	M1E 1PA 140 W3	M1E 1PA 440 W3
M1S 1KA 101 W3M	M1S 1KA 401 W3M	M1E 1NA 140 W3M	M1E 1NA 440 W3M	M1E 1PA 140 W3M	M1E 1PA 440 W3M
		NPN (light- and dark-on)		PNP (light- and dark-on)	
Cable 2 m	Connector M12	Cable 2 m	Connector M12	Cable 2 m	Connector M12
Yes		No			
10 m					
Infrared-LED, 880 nm, pulsed					
10...30 VDC					
+/- 10% of $U_{sp}$					
< 25 mA		< 15 mA			
		100 mA			
		< 1,6 V			
		1000 Hz			
> 8 V or open < 1,5 V					
open or < 1,5 V > 8 V					
IP 67					
-25...+65 °C					
Connector M12: ca.15/25 g , Cable 2 m: ca. 100/110 g					

1) For product designation of sensors with options see designation code on page 23.

2) When not otherwise noted, all technical data at  $T_A = 25\text{ °C}$  and  $U_s = 24\text{ V}$ .

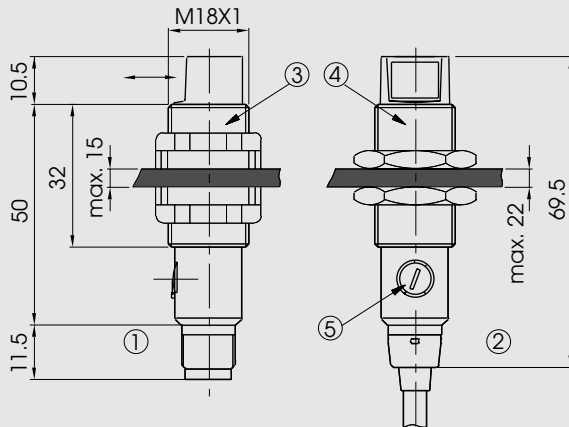
10...30 VDC

NPN / PNP  
light-on and  
dark-on output



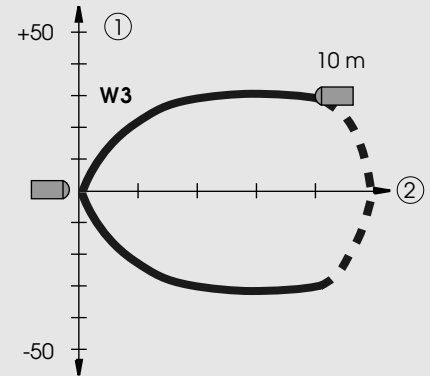
## M1S/M1E right angle optics

### Dimensions (60.5 mm, M18 x 1)



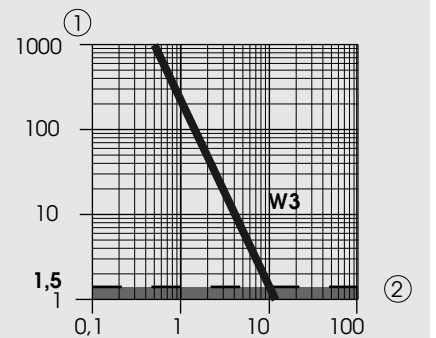
- ① Connector M12
- ② Cable connection
- ③ Plastic housing
- ④ Stainless steel housing
- ⑤ Range adjustment and function indicator (operation indicator for emitter)

### Optical diagrams



Typical beam diameter

- ① Diameter in (cm)
- ② Range in (m)

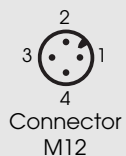
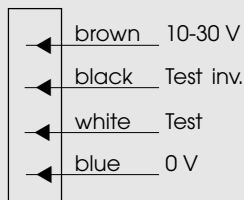


Typical excess gain curve

- ① Gain factor
- ② Range in (m)

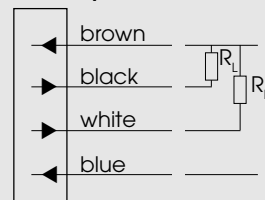
### Wiring diagram

#### Emitter



#### Receiver

##### NPN output



Connection for connector M12	Wire color
1	brown
2	white
3	blue
4	black

⊕ Supply voltage 10...30 V

Light-on output

Dark-on output

⊖ Supply voltage

Light-on output:  
Output energized when no object is present.

Dark-on output:  
Output energized when object is present.

##### PNP output

